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LEVEL OF REPAIR (LOR) SUMMARY REPORT FOR THE 'AUTOMATED LIFE RA--ETC(U)
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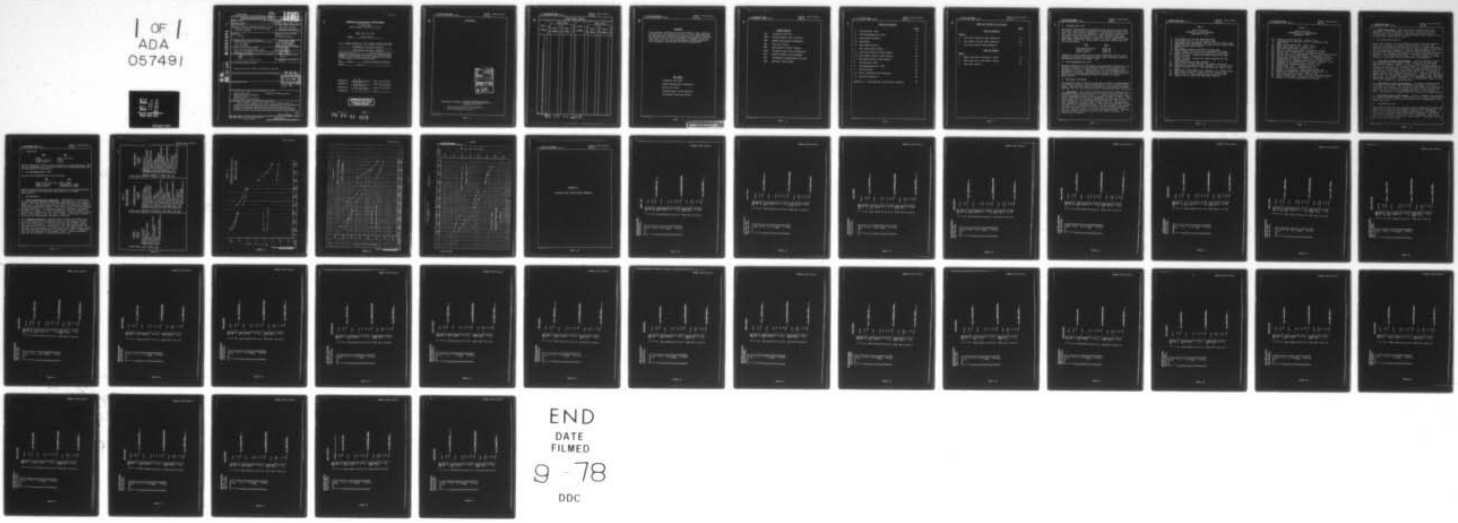

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Helicopter Flotation System
Weapon Replaceable Assemblies
Work Unit Codes
Optimum Repair Level Analysis

20. ABSTRACT (Continue on reverse side if necessary and identify by block number)

This document summarizes the level of repair (LOR) analysis by tabulating the LOR decisions for all the items analyzed for the externally mounted, automatically expelled/inflated multiplace life raft for helicopters, automated life raft (ALR) and the Sink Rate Delay/Improved In-Water stability for helicopters (Helicopter Flotation System) (HFS).

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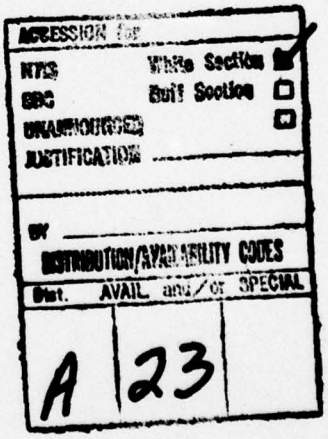

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FORM 40283 (7-63)

ABSTRACT

This document summarizes the Level of Repair (LOR) analysis by tabulating the LOR decisions for all the items analyzed for the externally mounted, automatically expelled/inflated multiplace lift raft for helicopters, Automated Life Raft (ALR) and the sink rate delay/improved in-water stability for helicopters (Helicopter Flotation System)(HFS).

KEY WORDS

Automated Life Raft

Weapon Replaceable Assemblies

Work Unit Codes

Optimum Repair Level Analysis

Helicopter Flotation System

ABBREVIATIONS

ALR	Automated Life Raft
ORLA	Optimum Repair Level Analysis
WRA	Weapon Replaceable Assemblies
WUC	Work Unit Codes
HFS	Helicopter Flotation System
SDLM	Standard Depot Level Maintenance
BCM	Beyond Capability Maintenance
IMA	Intermediate Maintenance Activity
NSN	National Stock Number

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TABLE OF CONTENTS (Continued)

1. INTRODUCTION (ALR)

This report summarizes the methodology and results of the Level of Repair (LOR) analysis conducted on applicable Automatic Life Raft (ALR) installation components. The LOR model is described, and tabulated inputs and outputs of model manipulations are provided. Three significant units were analyzed; the Weapon Replaceable Assemblies (WRA's), along with their identifying Work Unit Codes (WUC's) are listed below. (item part numbers have yet to be established)

WRA	WUC
Life Raft Container	91181.00
Cockpit Control	91182.00
Cabin Control	91183.00

Components housed within the Life Raft Container were not considered during the LOR analyses since these components would be Government Furnished Equipment (GFE).

2. LOR RECOMMENDATIONS (ALR)

Multiple exercising of the model with significant variance of the driving variables of unit cost and removal rate indicate that decision to repair all three WRA's at the intermediate level of maintenance is valid. Substantiation for this recommendation is provided in subsequent paragraphs and justify the Maintainability Block Diagram and Mathematical Model contained in Report D210-11163-1.

3. ANALYTICAL PROCEDURE

The procedure used to establish the level of repair recommendations is called the Boeing Vertol Optimum Repair Level Analysis (ORLA) model. ORLA has been applied successfully on existing government programs and its use on the ALR study is considered cost effective.

3.1 ORLA Model. This model simulates the support scenario for an equipment life cycle and computes the relative support costs for three maintenance alternatives; i.e., discard upon failure, repair at the intermediate level of maintenance or repair at depot. The model inputs forty-one support parameters and computes 65 cost outputs relative to the three decision alternatives. The first 19 input parameters are described in Table 1 and are the parameters most affected by equipment design. The next 22 parameters, listed in Table 2, are semi-fixed variables and are primarily government supplied data describing life cycle, force size and structure, and cost constants currently applied by the government. The semi-fixed variables currently employed in the model are shown in parenthesis in Table 2.

TABLE 1

ORLA INPUT DATA
ELEMENTS 1-19 DESCRIPTIONS
CONTRACTOR INPUT

1. Procurement cost of one repairable WRA
2. Procurement cost of one discardable WRA
3. Repairable WRA replacement rate per million flight hours
4. Discardable WRA replacement rate per million flight hours
5. Number of WRA's per aircraft
6. BCM9 rate
7. Maintenance manhours required to repair WRA
8. Range (number) of parts to be provisioned for repair
9. Number of new part types to be placed in inventory
10. Number of maint. instruction pages required for WRA fault isolation
11. Number of maint. instruction pages required for WRA repair actions
12. Unpackaged weight of WRA (pounds)
13. Initial cost of PGSE required for repair (per site)
14. PGSE yearly maintenance cost (decimal % of initial cost)
15. Initial prorated cost of CGSE required for repair (per site)
16. CGSE yearly maintenance cost (decimal % of initial cost)
17. Bench floor space for repair activity (square feet)
18. Yearly cost to train personnel per repair activity
19. Average cost of parts per WRA repair action.

TABLE 2

ORLA INPUT DATA
ELEMENTS 20-41 DESCRIPTIONS
GOVERNMENT INPUT

20. Length of depot pipeline - months (6.0)
21. Intermediate maintenance activity turnaround time - days (20.0)
22. Order and shipping time - days (3.0)
23. Depot labor wage rate - $/hour (12.87)
24. IMA labor wage rate - $/hour (8.93)
25. Cost to introduce new part in inventory (206.23)
26. Yearly cost to keep part in inventory (375.68)
27. Average cost of originating one page of tech data (150.00)
28. Cost to introduce new assembly in inventory (233.09)
29. Yearly cost to keep new assembly in inventory (587.49)
30. Preparation for shipping labor rate - $/pound (0.19)
31. Preparation for shipping material rate - $/pound (0.10)
32. Shipping rate to/from depot - $/pound (0.60)
33. Packaged to unpackaged weight ratio (1.30)
34. Supply admin. cost - $/NSN/year (4.93)
35. System life cycle - calendar years (10)
36. Aircraft utilization - flight hours/month (69)
37. Number of intermediate maintenance activities (5)
38. Receiving charges for each order (12.00)
39. Cost of maintenance space - $/square foot/year (10.00)
40. Yearly storage cost - decimal % of unit cost (0.20)
41. Number of aircraft supported per IMA (225)

3.2 ORLA Model Output. Using the input variables the model simulates a logistics support life cycle, and prints out cost elements relating to discard, intermediate and depot repair alternatives. Descriptions for the numerical line entries of the printed output are given in Table 3.

4. ALR INSTALLATION ORLA'S

Due to the fluidity of this conceptual study of the ALR installation, it was decided to conduct multiple ORLA's on each ALR component to ensure the validity of the level of repair decisions. Two of the major drivers of the ORLA are the variables of unit cost and the replacement frequency. Each of these parameters was significantly changed three times while holding all other variables constant. The resultant nine ORLA's for each component are summarized in the following paragraphs. The detail input and output readouts of each ORLA run are contained in the Appendix.

4.1 Life Raft Container ORLA Summary. Life Raft Container ORLA's were conducted at unit costs of $300, $600 and $1200 with Mean Time Between Removals (MTBR's) of 400, 10,000 and 20,000 hours. Figure 1 is a chart of the relative merits of the repair decisions compared against the cost of discard (the most costly decisions in all cases). Intermediate level repairs ranged from 88% to 33% of discard costs, while depot ranged from 91% to 42%. Intermediate repair was most cost effective for all runs. However, at the high MTBR of 20,000 flight hours, intermediate and depot repair decisions were close. As the MTBR decreased, the intermediate level decision became more pronounced. The decision of intermediate repair of the life raft container is considered valid.

4.2 ALR Cockpit Control ORLA Summary. The ORLA's conducted used unit costs of $50, $100 and $200 coupled with MTBR's of 1,000, 5,000 and 10,000 hours. The results of these ORLA's are portrayed in Figure 2 as a comparison against discard, the most costly concept. The validity of the intermediate repair level concept is easily recognized as it ranges from 78% to 33% of the discard cost.

4.3 ALR Cabin Control ORLA Summary. Figure 3 presents the results of the Cabin Control ORLA's. Unit Costs of $75, $150, $300 and MTBR's of 1,000, 5,000 and 10,000 hours resulted in an Intermediate level repair decision.

5. INTRODUCTION (HFS)

This report summarizes the rationale used to establish the Level of Repair (LOR) for Helicopter Flotation System (HFS) components. As indicated in subsequent paragraphs, application of the Optimum Repair Level Analysis (ORLA) model was not required. Significant HFS Weapon Replaceable Assemblies (WRA's) addressed, along with their Work Unit Codes (WUC's) are listed below. (Item part numbers have yet to be established).

5. (Continued)

WRA	WUC
Float	91211 and 91221
Cockpit Control	91231
Cabin Control	91232

System components which will be Government Furnished Equipment (GFE) are not considered in this report since their maintenance shall be as directed by the Government.

6. LOR RECOMMENDATIONS (HFS)

Overall LOR recommendations are as follows:

WRA	LOR
Float (Flotation Bag)	Depot (NARF)
Cockpit Control	Intermediate (AIMD)
Cabin Control	Intermediate (AIMD)

These recommendations have been implemented in the Maintainability Block Diagram and Mathematical Model contained in Report D210-11163-1.

7. LOR RATIONALE

7.1 Float (Flotation Bag) Rationale. Requirements to be imposed on flotation bag suppliers negate the requirement for fleet level repair. The bags shall be so designed that they shall not require inspection or testing between the 24 month H-46 helicopter Standard Depot Level Maintenance (SDLM). When used as part of an H-46 water recovery operation, the bag shall either be discarded or shipped to depot for repair. No other maintenance, with the exception of pod security inspections, shall be required. Based on this concept, ORLA is not required since the repair level is dictated by design decisions and requirements imposed on suppliers.

7.2 Controls Rationale. The decision to repair the cockpit and cabin controls at the intermediate level of maintenance is based on their similarity to the control units of the Automatic Life Raft (ALR) installation. In the event that both the ALR and HFS are installed in the H-46 helicopter, it is anticipated that the controls for both systems will be installed in common control units. The ORLA model was exercised on the ALR control units to determine their LOR as described in Paragraphs 3 and 4. These paragraphs describe the analytical procedure and model used.

TABLE 3

ORLA COST INPUTS

ORLA Ident.	DISCARD Concept Costs	ORLA Ident.	INTERMEDIATE REPAIR Concept Costs	ORLA Ident.	DEPOT REPAIR Concept Costs
1-	Initial quantity	14-	Initial quantity	42-	Initial quantity
2-	Requisitioning	15-	Requisitioning (WRA)	43-	Requisitioning
3-	Replacement	16-	Replacements (Condem.)	44-	Replacements (Condem.)
4-	Total Procurement	17-	Requisitioning (Parts)	45-	Replenishment (Parts)
5-	New Assembly	18-	Replenishment (Parts)	46-	Depot Pipeline
6-	Storage	19-	Total Procurement	47-	Total Procurement
7-	Receiving	20-	New Assembly	48-	New Assembly
8-	Field Supply Administration	21-	New Parts	49-	New Parts
9-	Total Inventory	22-	Storage (WRA)	50-	Storage (WRA)
10-	Packing	23-	Storage (Parts)	51-	Receiving (WRA)
11-	Shipping	24-	Receiving (WRA)	52-	Total Inventory
12-	Total Transportation	25-	Receiving (Parts)	53-	Shipping Failures
13-	TOTAL DISCARD CONCEPT	26-	Field Supply Administration	54-	Total Transportation
		27-	Total Inventory	55-	PGSE Procurement
		28-	Packing (WRA)	56-	CGSE Procurement
		29-	Packing (Parts)	57-	Floor Space
		30-	Total Transportation	58-	Total Troubleshooting
		31-	PGSE Procurement	59-	Trouble Manual
		32-	CGSE Procurement	60-	CFE Manual
		33-	Floor Cost	61-	Total Manuals
		34-	Total Troubleshooting	62-	Direct Manhours
		35-	Trouble Manual	63-	Personnel Training
		36-	CFE Manual	64-	Total Personnel
		37-	Total Manuals	65-	TOTAL DEPOT REPAIR
		38-	Direct Manhours		
		39-	Personnel Training		
		40-	Total Personnel		
		41-	TOTAL BASE REPAIR		

FIGURE 1

LIFE RAFT COMPARISON

ORLA SUMMARIES

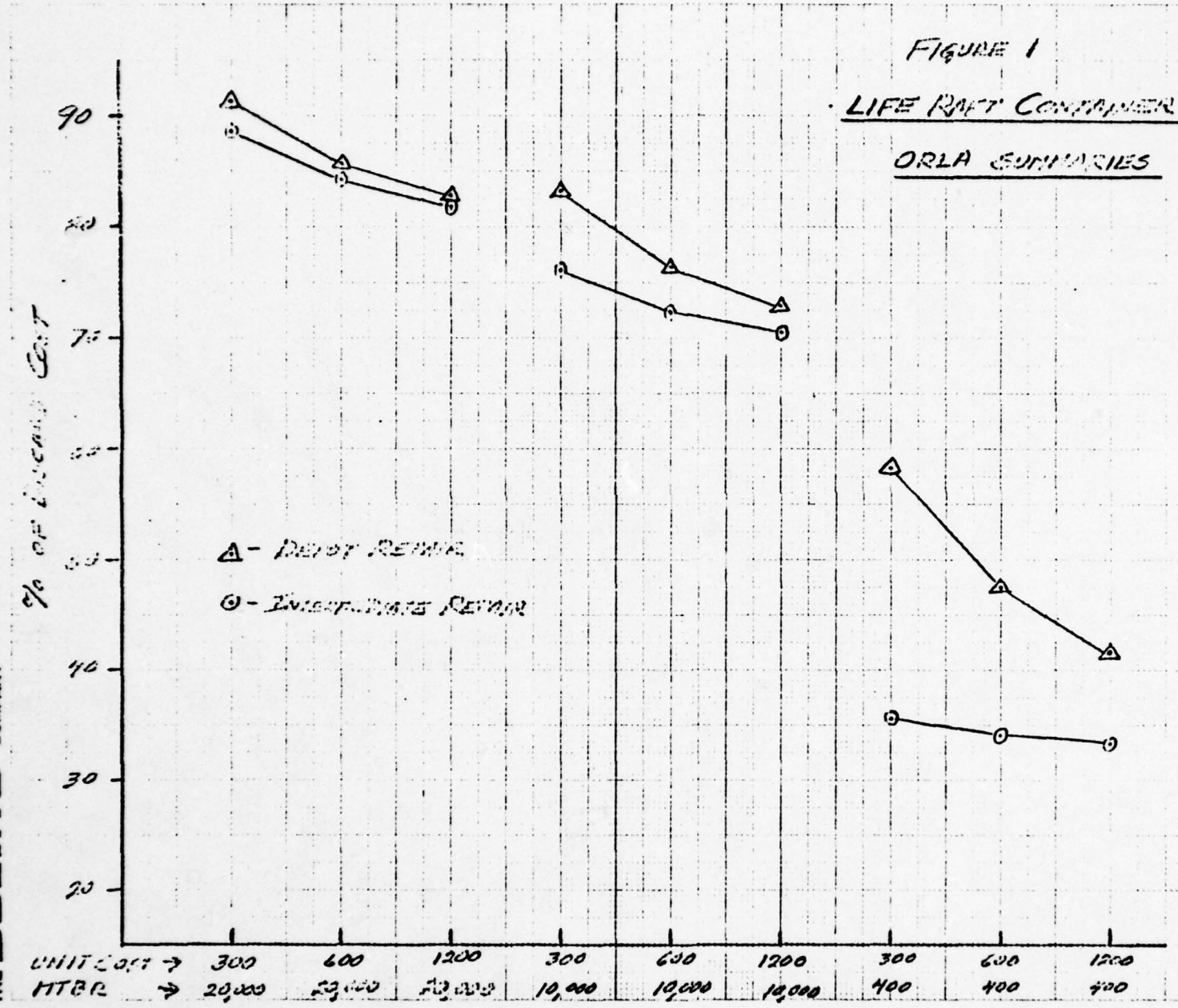

FIGURE 2

ALR COCKPIT CONTROL

ORLA SUMMARIES

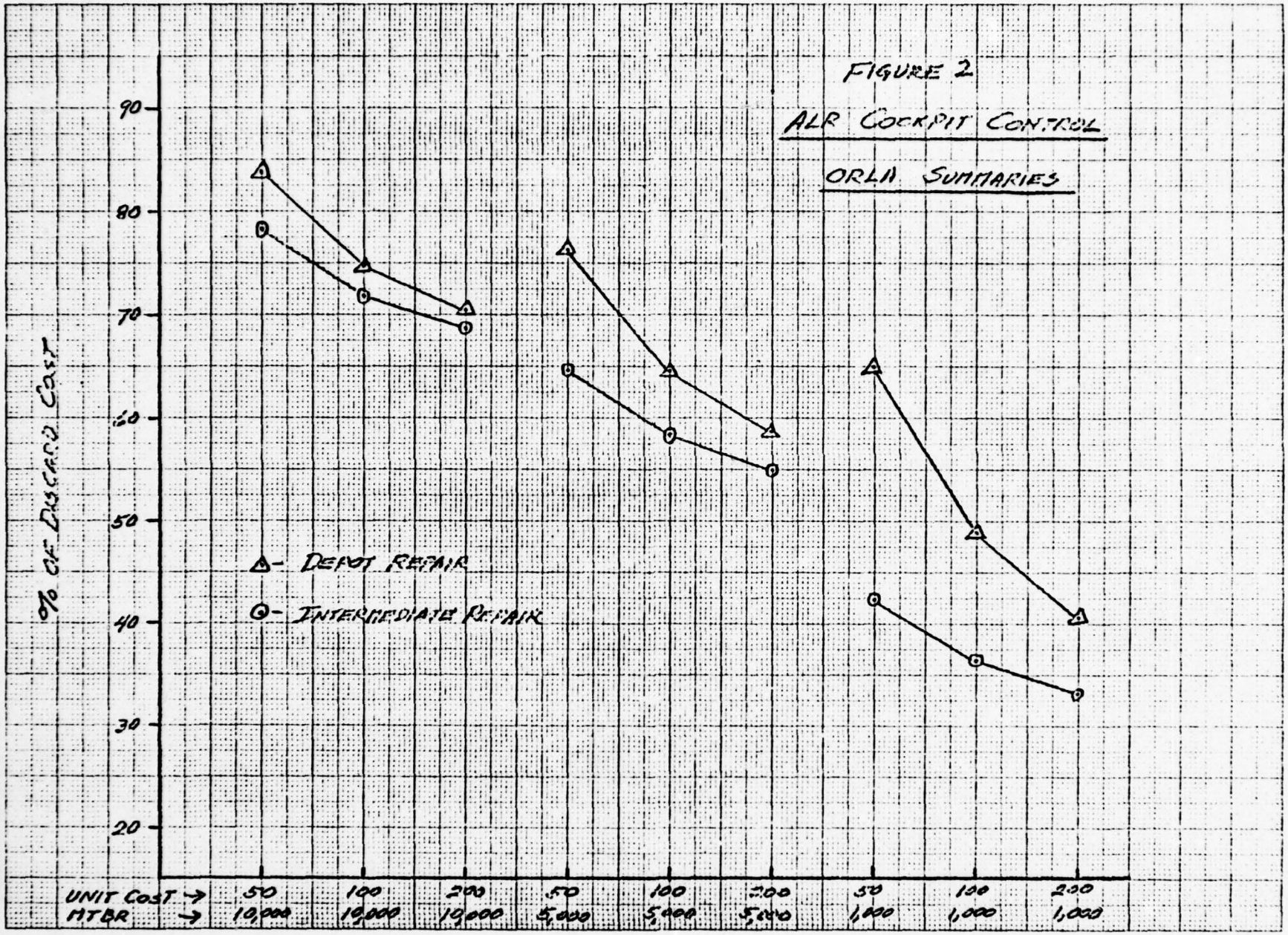

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Figure 3
AIR CABIN CONTROL
(MAIN COMPARTMENT)

APPENDIX A

DETAILED ORLA INPUT/OUTPUT READOUTS

LIFE RAFT CONTAINER

UNIT COST $300

MTBR 20,000 HOURS

ORLA INPUT DATA

1	300.00
2	300.00
3	50.00
4	50.00
5	2.00
6	.20
7	1.00
8	15.00
9	12.00
10	2.00
11	15.00
12	30.00
13	500.00
14	.05
15	.00
16	.00
17	16.00
18	720.00
19	30.00
20	6.00
21	20.00
22	3.00
23	12.87
24	8.93
25	296.21
26	375.00
27	150.00
28	293.09
29	527.46
30	.19
31	.30
32	.60
33	1.30
34	4.23
35	10.00
36	69.00
37	5.00
38	12.00
39	10.00
40	.20
41	225.00

ORLA INPUT

1	675000			
2	4500			
3	279000			
		4	958500	
5	5521			
6	9000			
7	5580			
8	247			
		9	20348	
10	10518			
11	21762			
		12	32280	
				13 1011128 DISCARD COST
14	675000			
15	3000			
16	55500			
17	2250			
18	22500			
		19	758250	
20	5521			
21	43048			
22	6000			
23	4500			
24	2220			
25	9000			
26	3944			
		27	74233	
28	6421			
29	1736			
		30	8157	
31	3750			
32				
33	8000			
		34	11750	
35	300			
36	2250			
		37	2550	
38	6810			
39	36000			
		40	42810	
				41 897750 INTERMEDIATE REPAIR
42	675000			
43	1500			
44	55500			
45	22320			
46	17400			
		47	771720	
48	5521			
49	43048			
50	1030			
51	11160			
		52	62729	
53	64561			
		54	64561	
55	750			
56				
57	1600			
		58	2350	
59	300			
60	2250			
		61	2550	
62	9815			
63	7200			
		64	17015	
				65 920925 DEPOT REPAIR

LIFE RAFT CONTAINER
UNIT COST $600
MTBR 20,000 HRS

ORLA INPUT DATA

1	600.30
2	600.00
3	50.05
4	50.00
5	2.00
6	.20
7	1.00
8	15.00
9	12.00
10	2.00
11	15.00
12	30.00
13	500.00
14	.05
15	.05
16	.30
17	16.00
18	720.00
19	60.00
20	6.00
21	20.00
22	3.00
23	12.87
24	8.93
25	200.23
26	375.65
27	150.00
28	233.00
29	587.40
30	.10
31	.10
32	.60
33	1.30
34	4.90
35	10.00
36	60.00
37	5.00
38	12.90
39	10.00
40	.20
41	225.00

ORLA OUTPUTS

1	1350000			
2	9000			
3	558000			
		4	1917000	
5	5521			
6	18000			
7	5520			
8	247			
		9	29348	
10	10518			
11	21762			
		12	32280	
			13	1973628 DISCARD COST
14	1350000			
15	6000			
16	111000			
17	6300			
18	45000			
		19	1516500	
20	5521			
21	43048			
22	12000			
23	9000			
24	2220			
25	9000			
26	1944			
		27	84733	
28	6421			
29	1736			
		30	8157	
31	3750			
32				
33	8000			
		34	11750	
35	300			
36	2250			
		37	2550	
38	6810			
39	35000			
		40	42810	
			41	1666500 INTERMEDIATE REPAIR
42	1350000			
43	3000			
44	111000			
45	44640			
46	34500			
		47	1543440	
48	5521			
49	43048			
50	6030			
51	11160			
		52	65729	
53	64561			
		54	64561	
55	750			
56				
57	1600			
		58	2350	
59	300			
60	2250			
		61	2550	
62	4815			
63	7200			
		64	17015	
			65	1693643 DEPOT REPAIR

LIFE RAFT CONTAINER

UNIT COST $1200

MTBR 20,000 HOURS

ORLA INPUT DATA

1	1200.00
2	1200.00
3	50.00
4	50.00
5	2.00
6	.20
7	1.00
8	15.00
9	12.00
10	2.00
11	15.00
12	15.00
13	500.00
14	.00
15	.00
16	.00
17	16.00
18	720.00
19	120.00
20	6.00
21	20.00
22	3.00
23	12.87
24	8.93
25	206.23
26	375.63
27	156.69
28	233.79
29	587.49
30	.10
31	.10
32	.50
33	1.00
34	4.03
35	10.00
36	60.00
37	5.00
38	12.00
39	10.00
40	.20
41	225.00

ORLA OUTPUTS

1	2700000				
2	18000				
3	1116000				
		4	3834000		
5	5521				
6	36000				
7	5550				
8	247				
		9	47368		
10	13518				
11	21762				
		12	32280		
				13	3211633 DISCARD COST
14	2700000				
15	12000				
16	222000				
17	9000				
18	90000				
		19	3033000		
20	5521				
21	43048				
22	24000				
23	13000				
24	2220				
25	9000				
26	3944				
		27	105733		
28	6421				
29	1736				
		30	8157		
31	3750				
32					
33	8000				
		34	11750		
35	300				
36	2250				
		37	2550		
38	6810				
39	36000				
		40	42810		
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44	222000				
45	89280				
46	69600				
		47	3086880		
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49	43048				
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51	11160				
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55	750				
56					
57	1600				
		58	2350		
59	300				
60	2250				
		61	2550		
62	9815				
63	7200				
		64	17015		
				65	3245085 DEPOT REPAIR

LIFE RAFT CONTAINER

UNIT COST $300

MTBR 10,000 HOURS

ORLA INPUT DATA

1	300.00
2	300.00
3	100.00
4	100.00
5	2.00
6	.20
7	1.00
8	15.00
9	12.00
10	2.00
11	15.00
12	30.00
13	500.00
14	.05
15	.00
16	.00
17	10.00
18	720.00
19	30.00
20	6.00
21	20.00
22	3.00
23	12.87
24	9.93
25	200.23
26	325.68
27	150.00
28	233.00
29	587.49
30	.19
31	.10
32	.60
33	1.30
34	4.93
35	10.00
36	60.00
37	5.00
38	12.00
39	10.00
40	.20
41	225.00

ORLA OUTPUTS

1	675000				
2	6000				
3	559500				
		4	1240500		
5	5521				
6	12000				
7	7500				
8	247				
		9	25268		
10	21003				
11	43641				
		12	64734		
				13	1339502 DISCARD COST
14	675000				
15	6000				
16	112500				
17	2250				
18	45000				
		19	840750		
20	5521				
21	43048				
22	12000				
23	4500				
24	4500				
25	18000				
26	3944				
		27	91313		
28	13016				
29	3471				
		10	16487		
31	3750				
32					
33	8000				
		34	11750		
35	300				
36	2250				
		37	2550		
38	13657				
39	36000				
		40	49657		
				41	1012707 INTERMEDIATE REPAIR
42	675000				
43	1500				
44	112500				
45	44760				
46	33000				
		47	866760		
48	5521				
49	43048				
50	3000				
51	22330				
		52	73949		
53	129468				
		54	129468		
55	750				
56					
57	1600				
		58	2350		
59	300				
60	2250				
		61	2550		
62	19682				
63	7200				
		64	26882		
				65	1101959 DEPOT REPAIR

LIFE RAFT CONTAINER
UNIT COST $100
MTBR 10,000 HOURS

ORLA INPUT DATA

1	630.00
2	600.00
3	130.00
4	100.00
5	2.00
6	.20
7	1.00
8	15.00
9	12.00
10	2.30
11	15.00
12	30.00
13	500.00
14	.05
15	.00
16	.90
17	16.00
18	720.00
19	60.00
20	6.00
21	20.00
22	3.00
23	12.87
24	8.00
25	206.23
26	375.63
27	150.00
28	233.39
29	567.49
30	.15
31	.10
32	.60
33	1.13
34	4.93
35	10.00
36	60.00
37	5.00
38	12.00
39	10.00
40	.20
41	225.00

ORLA OUTPUTS

1	1350000			
2	12000			
3	1119000			
		4	2481000	
5	5521			
6	24000			
7	7500			
8	247			
		9	37268	
10	21093			
11	43641			
		12	64734	
				13 2581002. DISCARD COST
14	1350000			
15	12000			
16	225000			
17	4500			
18	90000			
		19	1681500	
20	5521			
21	43243			
22	24600			
23	9000			
24	4500			
25	18000			
26	3944			
		27	108013	
28	13016			
29	3471			
		30	16487	
31	3750			
32				
33	8000			
		34	11750	
35	300			
36	2250			
		37	2550	
38	13657			
39	36000			
		40	49657	
				41 1869957 INTERMEDIATE REPAIR
42	1350000			
43	3900			
44	225000			
45	89520			
46	66000			
		47	1733520	
48	5521			
49	43648			
50	6000			
51	22390			
		52	76949	
53	129468			
		54	129468	
55	750			
56				
57	1600			
		58	2350	
59	100			
60	2250			
		61	2550	
62	19682			
63	7200			
		64	26882	
				65 1971719 DEPOT REPAIR

Sheet 23

Number D210-11156-1

LIFE RAFT CONTAINER

UNIT COST $1200

MTBR 19,000 HOURS

ORLA INPUT DATA

1	1200.00
2	1200.00
3	100.00
4	100.00
5	2.00
6	.25
7	1.00
8	15.00
9	12.00
10	2.00
11	15.00
12	20.00
13	500.00
14	.05
15	.00
16	.00
17	16.00
18	720.00
19	150.00
20	6.00
21	20.00
22	2.00
23	12.67
24	8.33
25	226.23
26	375.68
27	150.00
28	233.33
29	587.49
30	.10
31	.10
32	.00
33	1.10
34	4.33
35	10.00
36	60.00
37	5.00
38	12.00
39	10.00
40	.25
41	225.00

ORLA OUTPUTS

1	2700000			
2	24000			
3	2238000			
		4	4962000	
5	5521			
6	48000			
7	7500			
8	247			
		9	61268	
10	21000			
11	43641			
		12	64734	
			13	5033002 DISCARD COST
14	2700000			
15	24000			
16	450000			
17	9000			
18	180000			
		19	3363000	
20	5521			
21	43648			
22	48000			
23	18000			
24	4500			
25	13000			
26	3944			
		27	141013	
28	13016			
29	3471			
		30	16487	
31	3750			
32				
33	8000			
		34	11750	
35	300			
36	2250			
		37	2550	
38	13057			
39	36000			
		40	49657	
			41	3584457 INTERMEDIATE REPAIR
42	2700000			
43	6000			
44	450000			
45	179040			
46	132000			
		47	3467040	
48	5521			
49	43648			
50	12000			
51	22380			
		52	82949	
53	129468			
		54	129468	
55	750			
56				
57	1600			
		58	2350	
59	300			
60	2250			
		61	2550	
62	19682			
63	7200			
		64	26882	
			65	3111232 DEPOT REPAIR

LIFE RAFT CONTAINER

UNIT COST $300

MTBR 400 HOURS

ORLA INPUT DATA

1	300.00
2	300.00
3	2500.00
4	2500.00
5	2.00
6	.20
7	1.00
8	15.00
9	12.00
10	2.00
11	15.00
12	30.00
13	500.00
14	.03
15	.00
16	.00
17	16.00
18	720.00
19	30.00
20	6.00
21	20.00
22	3.00
23	12.87
24	9.93
25	297.23
26	375.68
27	150.00
28	233.03
29	597.49
30	.19
31	.10
32	.60
33	1.30
34	4.00
35	10.00
36	60.00
37	5.00
38	12.00
39	10.00
40	.20
41	225.00

ORLA OUTPUTS

1	675000				
2	133500				
3	13972500				
		4	14781000		
5	5521				
6	267000				
7	7260				
8	247				
		9	280028		
10	526763				
11	1089935				
		12	1616618		
				13	16677646 DISCARD COST
14	675000				
15	81000				
16	2794500				
17	18000				
18	1113250				
		19	4636750		
20	5521				
21	43048				
22	162000				
23	36000				
24	111730				
25	74700				
26	3944				
		27	436993		
28	323324				
29	86254				
		30	409578		
31	3750				
32					
33	8000				
		34	11750		
35	300				
36	2250				
		37	2550		
38	341050				
39	36000				
		40	377050		
				41	5924671 INTERMEDIATE REPAIR
42	675000				
43	18000				
44	2794500				
45	1117800				
46	723000				
		47	5328900		
48	5521				
49	43048				
50	36000				
51	558900				
		52	643469		
53	3233237				
		54	3233237,		
55	750				
56					
57	1600				
		58	2350		
59	300				
60	2250				
		61	2550		
62	491525				
63	7200				
		64	498725		
				65	9709231 DEPOT REPAIR

LIFE RAFT CONTAINER

UNIT COST $600
MTBR 400 HOURS

ORLA INPUT DATA

1	600.00
2	600.00
3	2500.00
4	2500.00
5	2.00
6	.20
7	1.00
8	15.00
9	12.00
10	2.00
11	15.00
12	30.00
13	500.00
14	.05
15	.00
16	.00
17	16.00
18	220.00
19	60.00
20	6.00
21	20.00
22	1.00
23	12.97
24	9.93
25	206.23
26	375.68
27	150.00
28	233.09
29	537.49
30	.19
31	.10
32	.60
33	1.30
34	4.93
35	10.00
36	69.00
37	5.00
38	12.00
39	10.00
40	.20
41	225.00

ORLA OUTPUTS

1	1350000				
2	267000				
3	27945030				
		4	29562000		
5	5521				
6	534000				
7	7260				
8	247				
		9	547028		
10	526763				
11	1089855				
		12	1616618		
				13	31725646 DISCARD COST
14	1350000				
15	162000				
16	5589030				
17	91500				
18	2236500				
		19	9369000		
20	5521				
21	43048				
22	324000				
23	63000				
24	111730				
25	89100				
26	3944				
		27	640393		
28	323324				
29	86254				
		30	409578		
31	3750				
32					
33	8000				
		34	11750		
35	300				
36	2250				
		37	2550		
38	341050				
39	36000				
		40	377050		
				41	10810321 INTERMEDIATE REPAIR
42	1350000				
43	36000				
44	5589030				
45	2235600				
46	1447200				
		47	10657800		
48	5521				
49	43048				
50	72000				
51	558900				
		52	679469		
53	3233237				
		54	3233237		
55	750				
56					
57	1600				
		58	2350		
59	300				
60	2250				
		61	2550		
62	491525				
63	7200				
		64	498725		
				65	15074131 DEPOT REPAIR

LIFE RAFT CONTAINER

UNIT COST $1200

MTBR 400 HOURS

ORLA INPUT DATA

1	1200.00
2	1200.00
3	2560.00
4	2560.00
5	2.00
6	.20
7	1.00
8	15.00
9	12.00
10	2.00
11	15.00
12	30.00
13	500.00
14	.05
15	.60
16	.00
17	16.00
18	720.00
19	120.00
20	6.00
21	20.00
22	1.00
23	12.87
24	3.00
25	206.33
26	375.66
27	150.00
28	233.09
29	537.49
30	.15
31	.10
32	.60
33	1.39
34	4.00
35	10.00
36	60.00
37	5.00
38	12.00
39	10.00
40	.20
41	225.00

ORLA OUTPUTS

1	2700000			
2	534000			
3	55800000			
		4	59124000	
5	5521			
6	1066000			
7	7260			
8	247			
		9	1081028	
10	526763			
11	1089655			
		12	1616618	
			13	61821646 DISCARD COST
14	2700000			
15	324000			
16	11178000			
17	63000			
18	4473000			
		19	18738000	
20	5521			
21	43048			
22	648000			
23	126000			
24	111780			
25	82100			
26	3944			
		27	1027393	
28	323324			
29	86254			
		30	409578	
31	3750			
32				
33	8000			
		34	11750	
35	300			
36	2250			
		37	2550	
38	341650			
39	36000			
		40	377050	
			41	20566321 INTERMEDIATE REPAIR
42	2700000			
43	72000			
44	11178000			
45	4471200			
46	2894400			
		47	21315600	
48	5521			
49	43048			
50	144000			
51	558900			
		52	751469	
53	3233237			
		54	3233237	
55	750			
56				
57	1600			
		58	2350	
59	300			
60	2250			
		61	2550	
62	491625			
63	7200			
		64	498725	
			65	25803931 DEPOT REPAIR

ALR COCKPIT CONTROL
UNIT COST $50
MTBR 10,000 HOURS

ORLA INPUT DATA

1	50.00
2	50.00
3	100.00
4	100.00
5	1.00
6	.10
7	.50
8	5.00
9	1.00
10	2.00
11	4.00
12	.50
13	100.00
14	.05
15	.00
16	.00
17	4.00
18	.00
19	5.00
20	6.00
21	20.00
22	1.00
23	12.87
24	8.93
25	206.23
26	375.68
27	150.00
28	233.09
29	587.49
30	.19
31	.10
32	.60
33	1.30
34	4.93
35	10.60
36	69.00
37	5.00
38	12.00
39	10.00
40	.20
41	225.00

ORLA OUTPUTS

1	56250			
2	1000			
3	46500			
		4	103750	
5	5521			
6	2000			
7	3720			
8	247			
		9	11488	
10	175			
11	363			
		12	538	
			13	115776 DISCARD COST
14	56250			
15	750			
16	4750			
17	500			
18	4125			
		19	66375	
20	5521			
21	3587			
22	1500			
23	1000			
24	1140			
25	2400			
26	1479			
		27	16627	
28	55			
29	95			
		30	150	
31	750			
32				
33	2000			
		34	2750	
35	300			
36	600			
		37	900	
38	3779			
39				
		40	3779	
			41	90581 INTERMEDIATE REPAIR
42	56250			
43	250			
44	4750			
45	4135			
46	2500			
		47	68335	
48	5521			
49	3587			
50	500			
51	11160			
		52	20768	
53	1076			
		54	1076	
55	150			
56				
57	400			
		58	550	
59	300			
60	600			
		61	900	
62	3446			
63				
		64	3446	
			65	97075 DEPOT REPAIR

ALR Cockpit Control

UNIT COST $100
MTBR 10,000 HOURS

ORLA INPUT DATA

1	100.00
2	100.00
3	100.00
4	100.00
5	1.00
6	.10
7	.50
8	5.00
9	1.00
10	2.00
11	4.00
12	.50
13	100.00
14	.05
15	.00
16	.00
17	4.00
18	.00
19	10.00
20	6.00
21	20.00
22	3.00
23	12.87
24	8.03
25	206.23
26	375.68
27	150.00
28	233.03
29	587.49
30	.10
31	.10
32	.60
33	1.30
34	4.91
35	10.00
36	60.00
37	5.00
38	12.00
39	10.00
40	.20
41	225.00

ORLA OUTPUTS

1	112500			
2	1500			
3	93000			
		4	207000	
5	5521			
6	3020			
7	5580			
8	247			
		9	14343	
10	175			
11	363			
		12	538	
				13 221836 DISCARD COST
14	112500			
15	1500			
16	9500			
17	750			
18	8250			
		19	132500	
20	5521			
21	3567			
22	3000			
23	1500			
24	1140			
25	3300			
26	1479			
		27	19527	
28	55			
29	95			
		30	150	
31	750			
32				
33	2000			
		34	2750	
35	300			
36	600			
		37	900	
38	3779			
39				
		40	3779	
				41 159606 INTERMEDIATE REPAIR
42	112500			
43	500			
44	9500			
45	8370			
46	5900			
		47	136670	
48	5521			
49	3537			
50	1000			
51	11160			
		52	21268	
53	1076			
		54	1076	
55	150			
56				
57	400			
		58	550	
59	300			
60	600			
		61	900	
62	5446			
63				
		64	5446	
				65 165910 DEPOT REPAIR

ALR COCKPIT CONTROL

UNIT COST $200

MTBR 10,000 HOURS

OFLA INPUT DATA

1	200.00
2	200.00
3	100.00
4	100.00
5	1.00
6	.10
7	.50
8	5.00
9	1.00
10	2.00
11	4.00
12	.50
13	100.00
14	.05
15	.00
16	.20
17	4.00
18	.00
19	20.00
20	.00
21	20.00
22	3.00
23	12.87
24	8.93
25	206.23
26	375.65
27	150.00
28	233.00
29	587.40
30	.10
31	.20
32	.60
33	1.30
34	4.03
35	10.00
36	60.00
37	5.00
38	12.00
39	10.00
40	.20
41	225.00

ORLA OUTPUTS

1	225000				
2	3000				
3	186000				
		4	414000		
5	5521				
6	6000				
7	5530				
8	247				
		9	17348		
10	175				
11	363				
		12	538		
				13	431836 DISCARD COST
14	225000				
15	3000				
16	12000				
17	1000				
18	16500				
		19	264500		
20	5521				
21	3587				
22	6000				
23	2000				
24	1140				
25	5100				
26	1479				
		27	24827		
28	55				
29	95				
		30	150		
31	750				
32					
33	2000				
		34	2750		
35	300				
36	600				
		37	900		
38	3779				
39					
		40	3779		
				41	296906 INTERMEDIATE REPAIR
42	225000				
43	1000				
44	19000				
45	16740				
46	11600				
		47	273340		
48	5521				
49	3587				
50	2000				
51	11160				
		52	22268		
53	1076				
		54	1076		
55	150				
56					
57	400				
		58	550		
59	300				
60	600				
		61	900		
62	5446				
63					
		64	5446		
				65	203330 DEPOT REPAIR

ALR COCKPIT CONTROL

UNIT COST $50
MTBR 5000 HOURS

ORLA INPUT DATA

1	50.00
2	50.00
3	200.00
4	200.00
5	1.00
6	.10
7	.50
8	5.00
9	1.00
10	2.00
11	4.00
12	.50
13	100.00
14	.05
15	.00
16	.00
17	4.00
18	.00
19	5.00
20	6.00
21	20.00
22	3.00
23	12.87
24	8.93
25	206.23
26	375.68
27	150.00
28	211.09
29	587.49
30	.10
31	.10
32	.60
33	1.33
34	4.93
35	10.00
36	69.00
37	5.00
38	12.00
39	10.00
40	.20
41	225.00

ORLA OUTPUTS

1	56250				
2	1250				
3	93250				
		4	150750		
5	5521				
6	2530				
7	5640				
8	247				
		9	13908		
10	352				
11	727				
		12	1079	13	165737 DISCARD COST
14	56250				
15	1000				
16	9250				
17	625				
18	8375				
		19	75500		
20	5521				
21	3587				
22	2000				
23	1250				
24	2220				
25	3000				
26	1479				
		27	19957		
28	107				
29	194				
		30	301		
31	750				
32					
33	2000				
		34	2750		
35	300				
36	600				
		37	900		
38	7578				
39					
		40	7578	41	106986 INTERMEDIATE REPAIR
42	56250				
43	250				
44	9250				
45	8393				
46	5500				
		47	79643		
48	5521				
49	3587				
50	500				
51	22330				
		52	31988		
53	2158				
		54	2158		
55	150				
56					
57	400				
		58	550		
59	300				
60	600				
		61	900		
62	10921				
63					
		64	10921	65	126160 DEPT REPAIR

ALR Cockpit Control

UNIT COST $100
MTBR 5000 HOURS

ORLA INPUT DATA	
1	100.00
2	100.00
3	200.00
4	200.00
5	1.00
6	.10
7	.20
8	5.00
9	1.00
10	2.00
11	4.00
12	.50
13	100.00
14	.05
15	.60
16	.00
17	4.00
18	.00
19	10.00
20	6.00
21	20.00
22	3.00
23	12.87
24	3.93
25	200.23
26	375.68
27	150.00
28	293.00
29	587.48
30	.10
31	.10
32	.60
33	1.30
34	4.83
35	10.00
36	60.00
37	5.00
38	12.00
39	10.00
40	.20
41	225.00

ORLA OUTPUTS

1	112500				
2	2000				
3	186500				
		4	301000		
5	5521				
6	4000				
7	7500				
8	247				
		9	17268		
10	352				
11	727				
		12	1079		
				13	319347 DISCARD COST
14	112500				
15	2000				
16	13500				
17	1000				
18	14750				
		19	150750		
20	5521				
21	1887				
22	4000				
23	2000				
24	2220				
25	3100				
26	1479				
		27	23907		
28	107				
29	194				
		30	301		
31	750				
32					
33	2000				
		34	2750		
35	300				
36	600				
		37	900		
38	7578				
39					
		40	7578		
				41	136186 INTERMEDIATE REPAIR
42	112500				
43	500				
44	19500				
45	16785				
46	11000				
		47	159285		
48	5521				
49	3537				
50	1000				
51	22320				
		52	32438		
53	2158				
		54	2158		
55	150				
56					
57	400				
		58	550		
59	300				
60	600				
		61	900		
62	10921				
63					
		64	10921		
				65	206302 DEPOT REPAIR

ALR Cockpit Control

Unit Cost $ 200
MTBR 5000 HOURS

ORLA INPUT DATA

1	200.00
2	200.00
3	200.00
4	200.00
5	1.00
6	.10
7	.50
8	5.00
9	1.00
10	2.00
11	4.00
12	.50
13	100.00
14	.00
15	.00
16	.00
17	4.00
18	.00
19	20.00
20	6.00
21	20.00
22	3.00
23	12.97
24	8.91
25	206.23
26	375.63
27	150.00
28	233.00
29	587.49
30	.19
31	.10
32	.60
33	1.30
34	4.93
35	10.30
36	69.00
37	5.00
38	12.00
39	10.00
40	.20
41	225.00

ORLA OUTPUTS

1	225030			
2	4000			
3	373000			
		4	602000	
5	5521			
6	8030			
7	7500			
8	247			
		9	21268	
10	352			
11	727			
		12	1079	13 624347 DISCARD COST
14	225000			
15	4020			
16	37000			
17	1500			
18	33500			
		19	301000	
20	5521			
21	3537			
22	8030			
23	3000			
24	2220			
25	6000			
26	1479			
		27	30407	
28	107			
29	194			
		30	301	
31	750			
32				
33	2000			
		34	2750	
35	330			
36	600			
		37	900	
38	7578			
39				
		40	7578	41 342936 INTERMEDIATE REPAIR
42	225000			
43	1000			
44	37000			
45	33570			
46	22000			
		47	318570	
48	5521			
49	3567			
50	2000			
51	22380			
		52	33488	
53	2158			
		54	2158	
55	150			
56				
57	400			
		58	550	
59	300			
60	600			
		61	900	
62	10921			
63				
		64	10921	65 166387 DEPOT REPAIR

ALR COCKPIT CONTROL

UNIT COST $50 -
ATBR 1000 HOURS

ORLA INPUT DATA

1	56.00
2	56.00
3	1000.00
4	1000.00
5	1.00
6	.10
7	.50
8	5.00
9	1.00
10	2.00
11	4.00
12	.50
13	100.00
14	.05
15	.00
16	.00
17	4.00
18	.00
19	5.00
20	6.00
21	20.00
22	3.00
23	12.67
24	8.00
25	236.23
26	375.63
27	150.00
28	233.00
29	387.49
30	.19
31	.10
32	.60
33	1.30
34	4.00
35	10.00
36	60.00
37	5.00
38	12.00
39	10.00
40	.20
41	225.00

ORLA OUTPUTS

1	56250			
2	4750			
3	465750			
		4	526750	
5	5521			
6	9500			
7	7500			
8	247			
		9	22768	
10	1756			
11	3633			
		12	5389	
				13 234907 DISCARD COSTS
14	56250			
15	3750			
16	46500			
17	1500			
18	41875			
		19	149875	
20	5521			
21	3587			
22	7500			
23	3000			
24	11160			
25	9000			
26	1479			
		27	41247	
28	533			
29	969			
		30	1507	
31	750			
32				
33	2000			
		34	2750	
35	300			
36	600			
		37	900	
38	37848			
39				
		40	37848	
				41 234127 INTERMEDIATE REPAIR
42	56250			
43	1000			
44	46500			
45	41918			
46	25150			
		47	170818	
48	5521			
49	3537			
50	2000			
51	111780			
		52	122838	
53	10777			
		54	10777	
55	150			
56				
57	400			
		58	550	
59	300			
60	600			
		61	900	
62	54547			
63				
		64	54547	
				65 369480 DEPOT REPAIR

ALR COCKPIT CONTROL
UNIT COST $100
MTBR 1000 HOURS

ORLA INPUT DATA

1	100.00
2	100.00
3	1000.00
4	1000.00
5	1.00
6	.10
7	.50
8	2.60
9	1.00
10	2.00
11	4.00
12	.50
13	100.00
14	.05
15	.00
16	.00
17	4.00
18	.00
19	10.00
20	0.00
21	20.00
22	3.00
23	12.37
24	9.83
25	200.23
26	975.68
27	150.00
28	233.00
29	567.49
30	.19
31	.19
32	.60
33	1.20
34	4.03
35	10.63
36	69.00
37	5.00
38	12.00
39	10.00
40	.20
41	225.00

ORLA OUTPUT

1	112500			
2	9500			
3	931500			
		4	1053500	
5	5521			
6	19000			
7	7500			
8	247			
		9	32268	
10	1756			
11	3633			
		12	5389	
				13 1001157 DISCARD COST
14	112500			
15	7500			
16	93000			
17	2250			
18	83750			
		19	299000	
20	5521			
21	3587			
22	15000			
23	4500			
24	11160			
25	12000			
26	1479			
		27	53847	
28	538			
29	969			
		30	1507	
31	750			
32				
33	2000			
		34	2750	
35	300			
36	600			
		37	900	
38	37848			
39				
		40	37348	
				41 395853 INTERMEDIATE REPAIR
42	112500			
43	2000			
44	93000			
45	83835			
46	50300			
		47	341635	
48	5521			
49	3587			
50	4000			
51	111780			
		52	124888	
53	10777			
		54	10777	
55	150			
56				
57	400			
		58	550	
59	200			
60	600			
		61	900	
62	54547			
63				
		64	54547	
				65 533297 DEPOT REPAIR

ALR COCKPIT CONTROL
UNIT COST $200
MTBR 1000 HOURS

ORLA INPUT DATA

1	225.00
2	200.00
3	1000.00
4	1000.00
5	1.00
6	.10
7	.50
8	5.00
9	1.00
10	2.00
11	4.00
12	.50
13	100.00
14	.05
15	.00
16	.00
17	4.00
18	.00
19	20.00
20	5.00
21	20.00
22	3.00
23	12.87
24	8.03
25	226.23
26	375.00
27	150.00
28	233.00
29	567.42
30	.10
31	.10
32	.60
33	1.30
34	4.03
35	10.00
36	60.00
37	5.00
38	12.00
39	10.00
40	.20
41	225.00

ORLA OUTPUTS

1	225000				
2	19000				
3	1363000				
		4	2107000		
5	5521				
6	38000				
7	7500				
8	247				
		9	51268		
10	1756				
11	3633				
		12	5389		
				13	2163657 DISCARD COST
14	225000				
15	15000				
16	189030				
17	3500				
18	167500				
		19	597000		
20	5521				
21	3537				
22	30000				
23	7000				
24	11160				
25	16800				
26	1479				
		27	75547		
28	533				
29	969				
		30	1507		
31	750				
32					
33	2000				
		34	2750		
35	300				
36	600				
		37	900		
38	37848				
39					
		40	37848		
				41	715552 INTERMEDIATE REPAIR
42	225000				
43	4000				
44	186000				
45	167070				
46	100000				
		47	683270		
48	5521				
49	3537				
50	8000				
51	111780				
		52	128883		
53	10777				
		54	10777		
55	150				
56					
57	400				
		58	550		
59	300				
60	600				
		61	900		
62	54547				
63					
		64	54547		
				65	878932 DEPOT REPAIR

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ALR CABIN CONTROL

UNIT COST $75
MTBR 14,000 HOURS

ORLA INPUT DATA

1	75.00
2	75.00
3	100.00
4	100.00
5	1.00
6	.10
7	.50
8	6.00
9	1.00
10	2.00
11	4.00
12	.50
13	100.00
14	.05
15	.00
16	.00
17	4.00
18	.00
19	7.50
20	6.00
21	20.00
22	1.00
23	12.87
24	8.00
25	206.23
26	325.63
27	150.00
28	233.00
29	527.49
30	.10
31	.10
32	.60
33	1.30
34	4.01
35	10.00
36	60.00
37	5.00
38	12.00
39	10.00
40	.20
41	225.00

ORLA OUTPUTS

1	84375			
2	1125			
3	69750			
		4	155250	
5	5521			
6	2250			
7	5580			
8	247			
		9	13598	
10	175			
11	363			
		12	538	
				13 169386 DISCARD COST
14	84375			
15	1125			
16	7125			
17	675			
18	6300			
		19	99600	
20	5521			
21	3507			
22	2250			
23	1330			
24	1140			
25	3240			
26	1726			
		27	18814	
28	55			
29	31			
		30	136	
31	750			
32				
33	2000			
		34	2750	
35	300			
36	600			
		37	900	
38	3779			
39				
		40	3779	
				41 125979 INTERMEDIATE REPAIR
42	84375			
43	375			
44	7125			
45	6278			
46	4350			
		47	102503	
48	5521			
49	3587			
50	750			
51	11160			
		52	21018	
53	1076			
		54	1076	
55	150			
56				
57	400			
		58	550	
59	300			
60	600			
		61	900	
62	5446			
63				
		64	5446	
				65 131493 DEPOT REPAIR

ALR CABIN CONTROL

UNIT COST $150

MTBR 10,000 HOURS

ORLA INPUT DATA

1	150.00
2	150.00
3	100.00
4	100.00
5	1.00
6	.10
7	.50
8	6.00
9	2.00
10	2.00
11	4.00
12	.50
13	100.00
14	.05
15	.00
16	.00
17	4.00
18	.00
19	15.00
20	6.00
21	20.50
22	3.00
23	12.37
24	2.00
25	200.23
26	375.68
27	150.00
28	233.00
29	537.49
30	.19
31	.10
32	.67
33	1.39
34	4.93
35	10.00
36	69.00
37	5.00
38	12.00
39	10.00
40	.20
41	225.00

ORLA OUTPUTS

1	168750				
2	2250				
3	139500				
		4	310500		
5	5521				
6	4500				
7	5580				
8	247				
		9	15848		
10	175				
11	363				
		12	538	13	326886 DISCARD COST
14	168750				
15	2250				
16	14250				
17	900				
18	12600				
		19	198750		
20	5521				
21	3587				
22	4500				
23	1800				
24	1140				
25	5040				
26	1726				
		27	23314		
29	55				
29	81				
		30	136		
31	750				
32					
33	3000				
		34	2750		
35	300				
36	600				
		37	900		
38	3779				
39					
		40	3779	41	229629 INTERMEDIATE REPAIR
42	168750				
43	750				
44	14250				
45	12555				
46	8700				
		47	205005		
48	5521				
49	3587				
50	1530				
51	11160				
		52	21768		
53	1076				
		54	1076		
55	150				
56					
57	400				
		58	550		
59	120				
60	600				
		61	900		
62	5446				
63					
		64	5446	65	234743 DEPOT REPAIR

ALR CABIN CONTROL

UNIT COST $300
MTBR 19,000 HOURS

ORLA INPUT DATA

1	330.00
2	330.00
3	130.00
4	100.00
5	1.00
6	.10
7	.50
8	6.00
9	1.00
10	2.00
11	4.00
12	.50
13	100.00
14	.05
15	.60
16	.00
17	4.00
18	.00
19	10.00
20	6.00
21	20.00
22	1.00
23	12.87
24	8.03
25	206.23
26	375.63
27	150.00
28	253.29
29	587.49
30	.19
31	.10
32	.60
33	1.30
34	4.93
35	10.00
36	60.00
37	5.00
38	12.00
39	10.00
40	.20
41	225.00

ORLA OUTPUTS

1	337500				
2	4500				
3	279000				
		4	621000		
5	5521				
6	9000				
7	5580				
8	247				
		9	20348		
10	175				
11	363				
		12	538		
				13	641886 DISCARD COST
14	337500				
15	4500				
16	20500				
17	900				
18	25200				
		19	396600		
20	5521				
21	1587				
22	9000				
23	1800				
24	1140				
25	10090				
26	1726				
		27	32854		
28	55				
29	81				
		30	136		
31	750				
32					
33	2000				
		34	2750		
35	300				
36	600				
		37	900		
38	3779				
39					
		40	3779		
				41	437019 INTERMEDIATE REPAIR
42	337500				
43	1500				
44	28500				
45	25110				
46	17400				
		47	410010		
48	5521				
49	1587				
50	3000				
51	11160				
		52	23268		
53	1076				
		54	1076		
55	150				
56					
57	400				
		58	550		
59	300				
60	600				
		61	900		
62	5446				
63					
		64	5446		
				65	441230 DEPOT REPAIR

ALR CABIN CONTROL

UNIT COST @ 75
MTBR 5000 HOURS

A ORLA INPUT IN

1	75.00
2	75.00
3	200.00
4	200.00
5	1.00
6	.10
7	.50
8	6.00
9	1.00
10	2.00
11	4.00
12	.53
13	100.00
14	.05
15	.00
16	.00
17	4.00
18	.00
19	7.50
20	6.00
21	20.00
22	3.00
23	12.67
24	8.53
25	200.23
26	375.68
27	150.00
28	233.09
29	587.43
30	.19
31	.10
32	.60
33	1.30
34	4.93
35	10.00
36	60.00
37	5.00
38	12.00
39	10.30
40	.20
41	225.00

ORLA OUTPUTS

1	84375			
2	1500			
3	139875			
		4	225750	
5	5521			
6	3000			
7	7500			
8	247			
		9	16268	
10	352			
11	727			
		12	1079	
			13	243097 DISCARD COST
14	84375			
15	1500			
16	13875			
17	900			
18	12600			
		19	113250	
20	5521			
21	3587			
22	3000			
23	1800			
24	2220			
25	5040			
26	1726			
		27	22894	
28	107			
29	162			
		30	269	
31	750			
32				
33	2000			
		34	2750	
35	300			
36	600			
		37	900	
38	7578			
39				
		40	7578	
			41	147641 INTERMEDIATE REPAIR
42	84375			
43	375			
44	13875			
45	12589			
46	8250			
		47	119464	
48	5521			
49	3587			
50	750			
51	22330			
		52	32238	
53	2158			
		54	2158	
55	150			
56				
57	400			
		58	550	
59	300			
60	600			
		61	900	
62	10921			
63				
		64	10921	
			65	166211 DEPOT REPAIR

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ALR CABIN CONTROL

UNIT COST $150
MTBR 5000 HOURS

ORLA INPUT DATA

1	150.00
2	150.00
3	200.00
4	200.00
5	1.00
6	.10
7	.50
8	6.00
9	1.00
10	2.00
11	4.00
12	.50
13	100.00
14	.05
15	.00
16	.00
17	4.00
18	.00
19	15.00
20	4.00
21	20.00
22	3.00
23	12.87
24	8.93
25	206.23
26	375.63
27	150.00
28	233.09
29	547.49
30	.10
31	.10
32	.60
33	1.30
34	4.93
35	10.00
36	60.00
37	5.00
38	12.00
39	10.00
40	.20
41	225.00

ORLA OUTPUTS

1	168750				
2	3000				
3	279750				
		4	451500		
5	5521				
6	6000				
7	7500				
8	247				
		9	19268		
10	332				
11	727				
		12	1079		
				13	471847 DISCARD COST
14	168750				
15	3000				
16	27750				
17	1350				
18	25200				
		19	226050		
20	5521				
21	1567				
22	6030				
23	2700				
24	2220				
25	6849				
26	1726				
		27	28594		
28	107				
29	162				
		30	269		
31	750				
32					
33	2000				
		34	2750		
35	300				
36	600				
		37	900		
38	7578				
39					
		40	7578		
				41	266141 INTERMEDIATE REPAIR
42	168750				
43	750				
44	27750				
45	25177				
46	16500				
		47	238927		
48	5521				
49	3587				
50	1500				
51	22380				
		52	32988		
53	2158				
		54	2158		
55	150				
56					
57	400				
		58	550		
59	300				
60	600				
		61	900		
62	10921				
63					
		64	10921		
				65	284444 DEPOT REPAIR

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ALR CABIN CONTROL

UNIT COST $ 300

MTBR 5000 HOURS

OPLA INPUT DATA

1	300.00
2	300.00
3	200.00
4	200.00
5	1.00
6	.10
7	.50
8	6.00
9	1.00
10	2.00
11	4.00
12	.20
13	130.00
14	.03
15	.60
16	.00
17	4.00
18	.00
19	10.00
20	6.00
21	20.00
22	3.00
23	12.87
24	8.91
25	200.23
26	375.68
27	150.00
28	233.00
29	537.49
30	.19
31	.19
32	.60
33	1.30
34	4.93
35	10.00
36	69.00
37	5.00
38	12.00
39	10.00
40	.20
41	225.00

ORLA OUTPUTS

1	337500				
2	6000				
3	559500				
		4	903000		
5	3521				
6	12000				
7	7500				
8	247				
		9	25263		
10	352				
11	727				
		12	1079	13	922247 DISCARD COST
14	337500				
15	6000				
16	55500				
17	1600				
18	50400				
		19	451200		
20	5521				
21	3527				
22	12000				
23	3000				
24	2220				
25	10030				
26	1726				
		27	38734		
28	107				
29	162				
		30	269		
31	750				
32					
33	2000				
		34	2750		
35	300				
36	600				
		37	900		
38	7578				
39					
		40	7578	41	591431 INTERMEDIATE REPAIR
42	337500				
43	1500				
44	55500				
45	50355				
46	33000				
		47	477855		
48	5521				
49	3527				
50	3000				
51	22330				
		52	34488		
53	2158				
		54	2158		
55	150				
56					
57	400				
		58	550		
59	300				
60	600				
		61	900		
62	10921				
63					
		64	10921	65	526972 DEPOT REPAIR

ALR CABIN CONTROL

UNIT COST $75
MTBR 1000 HOURS

ORLA INPUT DATA

1	75.00
2	75.00
3	1000.00
4	1000.00
5	1.00
6	.10
7	.50
8	6.00
9	1.00
10	2.00
11	4.00
12	.50
13	100.00
14	.05
15	.00
16	.00
17	4.00
18	.00
19	7.50
20	6.00
21	20.00
22	3.00
23	12.87
24	8.93
25	230.23
26	375.00
27	150.00
28	233.09
29	587.49
30	.19
31	.10
32	.65
33	1.30
34	4.93
35	10.00
36	69.00
37	5.00
38	12.00
39	10.00
40	.20
41	225.00

ORLA OUTPUTS

1	84375				
2	7125				
3	693625				
		4	790125		
5	5521				
6	14250				
7	7500				
8	247				
		9	27518		
10	1756				
11	3633				
		12	5389		
				13	823032 DISCARD COST
14	84375				
15	5625				
16	69750				
17	2025				
18	62775				
		19	224550		
20	5521				
21	3547				
22	11250				
23	4050				
24	11160				
25	12600				
26	1726				
		27	49894		
28	538				
29	807				
		30	1345		
31	750				
32					
33	2000				
		34	2750		
35	300				
36	600				
		37	900		
38	37348				
39					
		40	37848		
				41	113287 INTERMEDIATE REPAIR
42	84375				
43	1500				
44	69750				
45	62076				
46	37725				
		47	256226		
48	5521				
49	3567				
50	3000				
51	111780				
		52	123888		
53	10777				
		54	10777		
55	150				
56					
57	400				
		58	550		
59	300				
60	600				
		61	900		
62	54547				
63					
		64	54547		
				65	146369 DEPOT REPAIR

ALR CABIN CONTROL
UNIT COST $150
MTBR 1000 HOURS

ORLA INPUT DATA	
1	150.00
2	150.00
3	1000.00
4	1000.00
5	1.00
6	.10
7	.50
8	6.00
9	1.00
10	2.00
11	4.00
12	.50
13	100.00
14	.05
15	.00
16	.00
17	4.00
18	.00
19	15.00
20	6.00
21	20.00
22	3.00
23	12.87
24	9.93
25	206.21
26	375.68
27	150.00
28	233.99
29	587.40
30	.19
31	.10
32	.60
33	1.30
34	4.03
35	10.00
36	69.00
37	5.00
38	12.00
39	10.00
40	.20
41	225.00

ORLA OUTPUTS

1	168750				
2	14250				
3	1397250				
		4	1580250		
5	5521				
6	28500				
7	7500				
8	247				
		9	41768		
10	1756				
11	3633				
		12	5389		
				13	1627407 DISCARD COST
14	168750				
15	11250				
16	130500				
17	3150				
18	125550				
		19	448200		
20	5521				
21	3587				
22	22500				
23	6300				
24	11160				
25	16920				
26	1726				
		27	67714		
28	538				
29	807				
		30	1345		
31	750				
32					
33	2000				
		34	2750		
35	300				
36	600				
		37	900		
38	37848				
39					
		40	37848		
				41	558751 INTERMEDIATE REPAIR
42	168750				
43	3000				
44	130500				
45	125723				
46	75450				
		47	512453		
48	5521				
49	3587				
50	6000				
51	111780				
		52	126888		
53	10777				
		54	10777		
55	150				
56					
57	400				
		58	550		
59	300				
60	600				
		61	900		
62	54547				
63					
		64	54547		
				65	706113 DEPOT REPAIR

ALR CABIN CONTROL

UNIT COST $300
MTBR 1000 HOURS

ORLA INPUT DATA

1	330.36
2	300.00
3	1000.00
4	1000.00
5	1.00
6	.10
7	.50
8	6.00
9	1.00
10	2.00
11	4.00
12	.50
13	100.00
14	.05
15	.00
16	.00
17	4.00
18	.00
19	30.00
20	6.00
21	20.00
22	3.00
23	12.87
24	8.93
25	206.23
26	375.63
27	150.00
28	233.09
29	587.49
30	.19
31	.10
32	.60
33	1.30
34	4.93
35	10.30
36	69.00
37	5.00
38	12.00
39	10.00
40	.20
41	225.00

ORLA OUTPUTS

1	337500				
2	28530				
3	2794500				
		4	3160500		
5	5521				
6	57000				
7	7500				
8	247				
		9	70268		
10	1756				
11	3033				
		12	5389	13	3236137 DISCARD COST
14	337500				
15	22500				
16	2790000				
17	4500				
18	2511000				
		19	894600		
20	5521				
21	3537				
22	45000				
23	9000				
24	11160				
25	25200				
26	1726				
		27	101194		
28	538				
29	807				
		30	1345		
31	750				
32					
33	2000				
		34	2750		
35	100				
36	600				
		37	900		
38	37848				
39					
		40	37848	41	1038637 INTERMEDIATE REPAIR
42	337500				
43	6000				
44	279000				
45	251500				
46	150900				
		47	1024905		
48	5521				
49	3537				
50	12000				
51	111730				
		52	132888		
53	10777				
		54	10777		
55	150				
56					
57	400				
		58	550		
59	300				
60	600				
		61	900		
62	54547				
63					
		64	54547	65	1224567 DEPOT REPAIR

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